What Is Claimed Is:

1. A method for forming a soft, durable nonwoven laminate fabric comprising the steps of:

a. providing a first thermoplastic polymer,

b. providing a second thermoplastic polymer, wherein said second thermoplastic polymer is dissimilar to said first thermoplastic polymer,

c. providing a third thermoplastic polymer, wherein said third thermoplastic polymer is dissimilar to said first thermoplastic polymer,

d. forming said first thermoplastic polymer into a first continuous filament precursor web,

e. forming said second thermoplastic polymer into a second continuous filament precursor web,

f. forming said third thermoplastic polymer into a third continuous filament precursor web, wherein said third continuous filament precursor web is positioned between said first and second continuous filament precursor webs, and

g. consolidating said first, second, and third continuous filament precursor webs by application of elevated temperature and pressure to form a nonwoven laminate fabric.

2. A method for forming a soft, durable nonwoven laminate fabric as in claim 1, wherein said first thermoplastic polymer is polyethylene.

3. A method for forming a soft, durable nonwoven laminate fabric as in claim 1, wherein said second thermoplastic polymer is polypropylene.

4. A method for forming a soft, durable nonwoven laminate fabric as in claim 1, wherein said second thermoplastic polymer is a polypropylene blend.

5. A method for forming a soft, durable nonwoven laminate fabric as in claim 1, wherein said third thermoplastic polymer is polypropylene.

6. A method for forming a soft, durable nonwoven laminate fabric as in claim 1, wherein said consolidation of said first, second, and third precursor

webs is a calendaring process, wherein said calendaring process comprises a heated embossed roll and a heated smooth roll; wherein said heated embossed roll is of a higher temperature than said heated smooth roll.

7. A method for forming a soft, durable nonwoven laminate fabric as in claim 6, wherein said polyethylene precursor web is in direct contact with said smooth roll.

8. A method for forming a soft, durable nonwoven laminate fabric comprising the steps of:

a. providing a first thermoplastic polymer,

b. providing a second thermoplastic polymer, wherein said second thermoplastic polymer is dissimilar to said first thermoplastic polymer,

c. providing a third thermoplastic polymer, wherein said third thermoplastic polymer is dissimilar to said first thermoplastic polymer,

d. forming said first thermoplastic polymer into a first continuous filament precursor web,

e. forming said second thermoplastic polymer into a second continuous filament precursor web,

f. forming said third thermoplastic polymer into a third continuous filament precursor web,

g. juxtaposing said first continuous filament precursor web in a face-to-face relationship with said third filament precursor web, and said second continuous filament precursor web in a face-to-face relationship with said third filament precursor web, and

h. consolidating said first, second, and third continuous filament precursor web by application of elevated temperature and pressure to form a nonwoven laminate fabric.

9. A method for forming a soft, durable nonwoven laminate fabric comprising the steps of:

a. providing a first polyolefin polymer,

b. providing a second polyolefin polymer, wherein said second polyolefin polymer is dissimilar to said first polyolefin polymer,

c. extruding said first and second polymers from separate orifices of the same spinneret;

d. collecting said first and second polymers forming a first continuous filament precursor web,

e. collecting said first and second polymers forming a second continuous filament precursor web, wherein said second continuous filament precursor web is formed directly onto the surface of said first continuous filament precursor web, and

f. consolidating said first and said second continuous filament precursor webs by application of elevated temperature and pressure to form a nonwoven laminate fabric.

10. A method for forming a nonwoven laminate fabric, comprising the steps of:

a. providing a first thermoplastic polymer,

b. providing a second thermoplastic polymer, wherein said second thermoplastic polymer is dissimilar to said first thermoplastic polymer,

c. extruding said first and second polymers from separate orifices of the same spinneret;

d. collecting said first and second polymers forming a first continuous filament precursor web,

e. collecting said first and second polymers forming a second continuous filament precursor web,

f. juxtaposing said first continuous filament precursor web and said second continuous filament precursor web in face to face relationship, and

g. consolidating said first and said second continuous filament precursor web by application of elevated temperature and pressure to form a nonwoven laminate fabric.